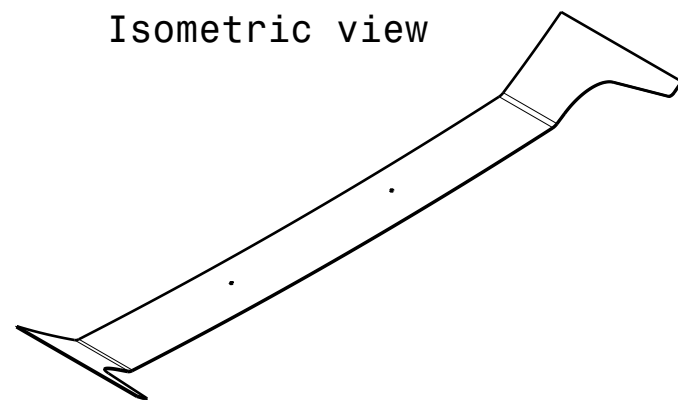


ISO 13920 Cast Steel	<1000	6.0	0.8
	<630	4.0	0.7
	<400	3.0	0.6
	<250	3.0	0.4
	100	2.0	0.3
	40	1.5	0.2
	L mm	Ham	Ypl.
	Nom. Size	Class	
	<4000	2.0	0.4
	<2000	1.2	0.4
ISO 2768 General Tolerances TS	<1000	0.8	0.3
	<400	0.5	0.3
	30-120	0.3	0.2
	2-30	0.2	0.1
	L mm	m ±	K ±
	Nom. Size	Class	
	>20000	9.0	8.0
	<20000	8.0	7.0
	<16000	7.0	6.0
	<12000	6.0	5.0
ISO 13920 Welded Construction	<8000	5.0	4.0
	<4000	4.0	3.0
	<2000	3.0	2.0
	<1000	2.0	1.5
	<400	1.0	1.0
	30-120	1.0	0.5
	2-30	1.0	0.5
	L mm	A ±	E ±
	Nom. Size	Class	

Isometric view



Centre of Radius (R14057)

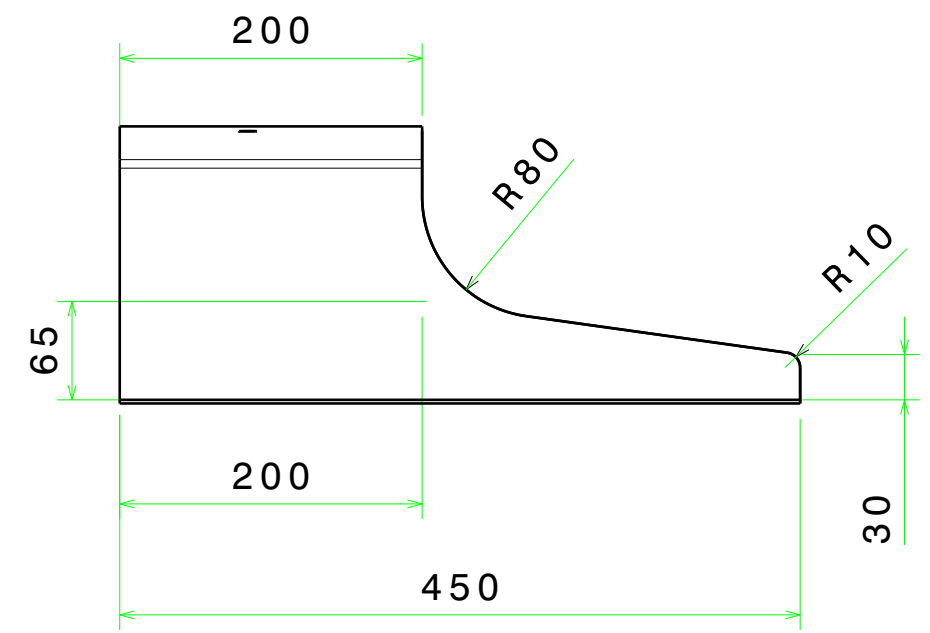
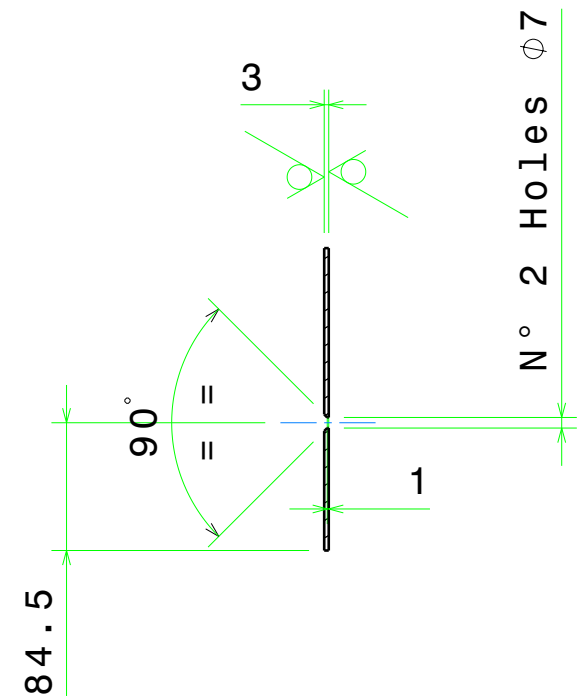
Centre of Radius (R3667)

Unfolded View

450

2140.9

Section cut A-A
Scale: 1:5
Typical





Ra 12.5



Edge without
dimension
according to
DIN ISO 13715

Tolerance for
holes and shafts
without marks
on drawing

Hole	H12-Shaft	h12
------	-----------	-----

				AW 5754 H22				3,8	
No	Parça Adı Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension			Ağırlık (Kg)	
TYP	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/>	mXl <input type="checkbox"/>	Hl <input type="checkbox"/>	KlXl <input type="checkbox"/>
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>	Weld Pro. Cast Steel	ISO 13920	A <input type="checkbox"/>	B <input type="checkbox"/>	E <input type="checkbox"/>	F <input type="checkbox"/>
	Approved	L.Giovinazzo	20/01/2023	Scale	<div> Turkish Railway Vehicles Industry Inc.</div>				
	Checked	M.Borlo	20/01/2023	1:5					
	Prepared	M.Cojocar	20/01/2023						
		Bending_Sheet			GZ10.21.11.11001				
-									
Date:20/01/2023					Sheet : 1/1		Size:A2	Rev: 00	